

Profiling machines for standing seam 25



DIPRO 1

Ref. 084801 - 350 Kg

- For production of standing seam profiles 25 in a single pass.
- Voltage 220V or 110V, 1.5 kW engine
- Mounted on 4 castors
- Operating speed about 15 m/min
- Production of standing seam 25 both sides "Male" or "Female" in two passes
- Infeed width from 333 to 820 mm

DIPRO 1-SP

Ref. 084804 - 600 Kg

- Same specifications as DIPRO 1 +
- Infeed width from 370 to 820 mm
- Electro-mechanical length measuring device (tolerance range of 1 cm)
- Panel counting device
- Roller shear for longitudinal slitting
- Hand operated cross-cutting roller shear



DIPRO 1-SPV

Ref. 084704 - 600 Kg

- Same specifications as DIPRO 1SP +
- Operating speed variator



DIPRO 2-SPV

Ref. 084809 - 650 Kg

- Same specifications as DIPRO 1SPV +
- Digital control panel with touch screen
- Electronic length measuring device (tolerance range of 1 mm)
- Electric operated cross-cutting roller shear
- Until 10 programming of panel quantity and length
- Possible programming of a regular increase or decrease of the panel length in the same working process



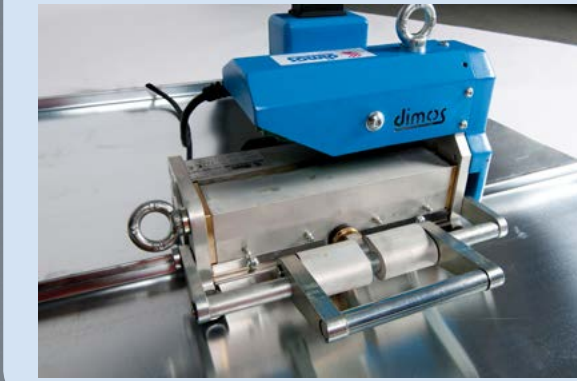
Arch Bending Machine



DIPRO CNT

Ref. 087513

Seamer



DIPRO SRT

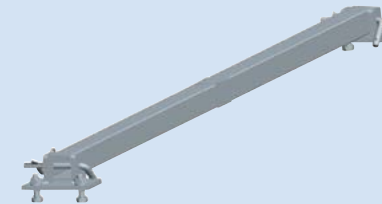
Ref. 087509

Coil Handling



WHEELED DE-COILER

Ref. 082040 - 1 tonne
(with optional cutting adapter ref. 071200)



CONNECTING BARS

Ref. 084824
To connect a wheeled de-coiler to a profiling machine



STACKABLE DE-COILER

Ref. 082048 - 1 tonne



TROLLEY-MOUNTED DE-COILER

Ref. 082000 - 400 kg
Ref. 082015 - 100 kg



MINI DE-COILER

Ref. 082001 - 150 kg



CONVEYER

Ref. 082006

Your partner for DIMOS metal roofing machinery :



METAL SOLUTIONS LTD
Sofa Street
Bolton
BL1 4QE
t : +44 (0) 1204 491800
F : +44 (0) 1204 491808
sales@metalsolutions.uk.com
http://www.metalsolution.uk.com

metal
solutions

WORKING
at heights

EQUIPEMENT
for the Roofers

EQUIPEMENT
for Roofs

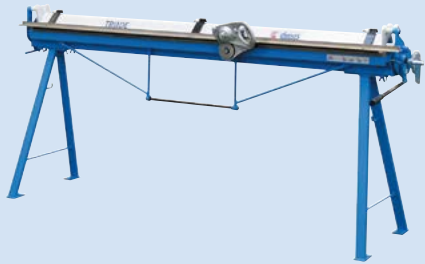
METAL ROOFING MACHINERY



 **dimos**[®]
by Roofers for Roofers

www.dimos.eu

TRIADÉ® Bending machines



TRIADÉ® 1 M OR 2 M

1 m: Ref. 981453 - 60 kg
2 m: Ref. 981454 - 115 kg



Self-locking tie rod (Safety)



Cutting

- Working width 1m or 2 m
- 15 mm apron (close bends)
- With removable legs
- Self-locking tie rod (Safety)
- Clamping beam opening height 70 mm
- With ROTALAME® shears for max. 0.63 mm steel*



TRIADÉ® 2 M ON CASTORS

Ref. 981456 - 125 Kg



Castors + Brakes



Side Clearances

- Working width 1m
- Mobility with castors (+ Brakes)
- Side clearances
- Clamping beam opening height 70 mm
- With ROTALAME® shears for max. 0.63 mm steel*



TRIADÉ® 2 M WITH FOOT PEDAL

Ref. 981464 - 151 Kg



The pedal provides comfort and efficiency of use and allows the operator to work with both hands free.

- Working width 2 m
- The foot pedal allows the operator to work with both hands free.
- Side clearances
- Clamping beam opening height 70 mm
- With ROTALAME® shears for max. 0.63 mm steel



TRIADÉ® OPIUM® 2 M

Ref. 981466 - 151 Kg



Front depth stop control with graduated rule

- Working width 2 m
- The foot pedal allows the operator to work with both hands free.
- Front depth stop control with graduated scale for bending and cutting definite and repeated
- Clamping beam opening height 60 mm
- With ROTALAME® shears for max. 0.63 mm steel

Features and technical capacities

	All TRIADÉ®
Dimensions	→ 2,22 m ↗ 0,60 m ↑ 1,10 m
Working length	1 or 2 m
Steel 400 N/mm ²	0.60 mm
Alu A5 1/2 hardness H24	0.70 mm
Copper 1/4 hardness	0.70 mm
Stainless steel 470N/mm ²	0.50 mm
Zinc	0.80 mm

Accessories and complementary products



Steel beading machine



Alu beading machine



Angle indicator (Available only for the TRIADÉ OPIUM®)



Angle limit stop 0-155° (Available only for the TRIADÉ OPIUM®)

LEGENDE
→ Length ↗ Width ↑ Height

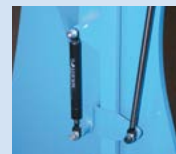
LAGOON® Bending machines (2m - 2.5m - 3m)



- Working width 2 m, 2.5 m or 3 m
- Support strut for foot operated clamping beam opening
- Possible reverse bending thanks to the free space behind the clamping and table beam
- Clamping beam opening height 140 mm
- With serial angle indicator
- With ROTALAME® shears for max. 0.63 mm steel*



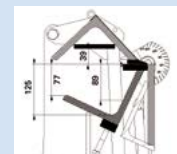
Foot pedal



Support strut for clamping beam opening



Serial angle indicator



Free space behind the clamping and table beam for reverse bending



Clamping beam opening height 140 mm

Accessories and complementary products



Steel beading machine



Alu beading machine



Rear limit stop with slide



Angle limit stop 0-160°



Rear table with storage rack and stop

* All machines are also available without cutting system

MASTER-S Bending machines (2m - 2.5m - 3m)



- Strength and ruggedness
- Perfect for all sheet metal work
- Adjustable short 20 mm apron
- Machined lip
- Adjustment of clamping pressure



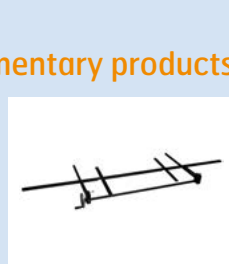
Opening / Closing footpedal



Optional electric shears



RODALAME + Sheet cutting adaptation



600 mm rear limit stop with rack

Features and technical capacities

	2 m Ref. 084513	2,5 m Ref. 084514	3 m Ref. 084515
Dimensions	→ 2,52 m ↗ 0,65 m ↑ 1,18 m	→ 3,02 m ↗ 0,65 m ↑ 1,18 m	→ 3,52 m ↗ 0,65 m ↑ 1,18 m
Working length	2 m	2.50 m	3 m
Steel 400 N/mm ²	2.00 mm	1.20 mm	1.00 mm
Alu A5 1/2 hardness H24	2.40 mm	1.50 mm	1.20 mm
Copper 1/4 hardness	2.00 mm	1.25 mm	1.00 mm
Stainless steel 470N/mm ²	1.60 mm	1.00 mm	0.80 mm
Zinc	3.20 mm	2.00 mm	1.60 mm

Accessories and complementary products

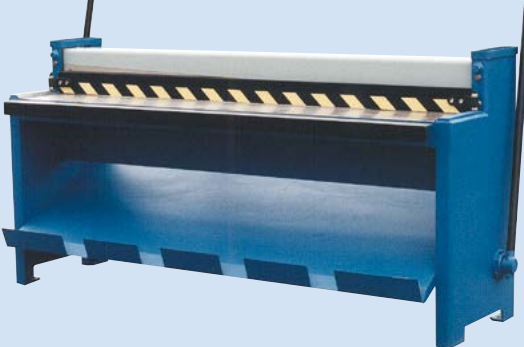
Guillotine shears

MOTOR-DRIVEN 2 M - 2.5 M - 3 M



Motor-driven	2 m Réf. 074113	2,5 m Réf. 074114	3 m Réf. 074115
Dimensions	→ 2,40 m ↗ 1,25 m ↑ 1,12 m	→ 2,90 m ↗ 1,25 m ↑ 1,12 m	→ 3,40 m ↗ 1,25 m ↑ 1,12 m
Working length	2 m	2.50 m	3 m
Steel 400 N/mm ²	2.00 mm	1.50 mm	1.00 mm
Alu A5 1/2 hardness H24	3.00 mm	2.40 mm	1.60 mm
Copper 1/4 hardness	2.00 mm	2.00 mm	2.00 mm
Stainless steel 470N/mm ²	1.60 mm	1.20 mm	0.80 mm
Zinc	5.30 mm	4.00 mm	2.60 mm

MANUAL 2 M - 2.5 M



Manual	2 m Ref. 074013	2,5 m Ref. 074014
Dimensions	→ 2,52 m ↗ 1,31 m ↑ 1,08 m	→ 2,90 m ↗ 1,25 m ↑ 1,12 m
Working length	2.08 m	2.50 m
Steel 400 N/mm ²	1.00 mm	1.00 mm
Alu A5 1/2 hardness H24	1.60 mm	1.60 mm
Copper 1/4 hardness	1.00 mm	1.00 mm
Stainless steel 470N/mm ²	0.80 mm	0.80 mm
Zinc	2.60 mm	2.60 mm

Profiling machine for batten roll system



PROFIBAC M®

Ref. 083801 - 70 Kg

- Compact
- Easy to settle
- Easy to maintain
- Rollers for vertical (standard) or angle upstand (option)

Features and technical capacities

	Ref. 083801
Dimensions	→ 0.78 m ↗ 0.85 m ↑ 0.64 m
Infeed width	500 to 650 m
Lap height	35 to 45 mm
Steel 400 N/mm ²	0.60 mm
Alu A5 1/2 hardness H24	0.70 mm
Copper 1/4 hardness	0.70 mm
Stainless steel 470 N/mm ²	0.50 mm
Zinc	0.80 mm

Accessories and complementary products



RODALAME®



Sheet cutting adaptation



* All machines are also available without cutting system